

KTM EXC 250/400/450/520/525 '03-'07 TRAIL

IMPORTANT!

Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events.
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

Fitting Instructions

- 1) Drain the fuel from the standard fuel tank.
- 2) Remove the seat, radiator shrouds and the standard fuel tank.
- 3) Remove the seat locator screw from the back of the stock tank and fit it to the new tank.
- 4) Remove the tap from the standard tank and fit to the new tank, using the supplied bolts.
- 5) Fit new tank to bike using the standard mounting bolt.
- 6) Refit the fuel lines and clamps.
- 7) Refit the seat.
- 8) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS!**