

# SUZUKI DRZ400 SAFARI

## IMPORTANT!

### Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events.
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

NOTE: E models have a plastic fuel tank as standard, while the S has a steel tank.

### Fitting Instructions

- 1) Drain the fuel from the standard fuel tank.
- 2) Remove the seat, radiator shrouds, and disconnect the fuel line leading to the carb.
- 3) Remove the standard tank.

### E Model Only

- 4) Remove the tank mounts from the stock tank and fit them to the new tank.
- 5) Remove the seat locator tag from the standard tank and fit it to the new tank.
- 6) Remove the rubber strap screw from the tank and fit it to the new tank.

### Both Models

- 7) Fit the supplied fuel tap to the new tank.
- 8) Position the new tank on the bike – the S model slips onto the standard cup mounts and E model uses the standard mounting bolts.

### S Model Only

- 9) Use the supplied rubber strap to secure the rear of the tank, by hooking it into the slot in the frame under the rear of the tank and then stretching it over the retaining screw on the tank itself.

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## SUZUKI DRZ400 CONTINUED

### E Model Only

10) Refit the standard rubber strap to the rear of the tank.

### Both Models

11) Connect the fuel tap to the carb using the supplied fuel line.

12) Fit the supplied crossbrace which locates around the front frame member, using the supplied bolts and rubber and steel washers.

13) Refit the seat.

14) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS!**