

# SUZUKI DR650

## IMPORTANT!

### Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events.
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

#### Fitting Instructions

- 1) Drain the fuel from and then remove the original tank. Remove plastic shroud.



- 2) Replace the original indicator brackets with the smaller brackets provided.



- 3) Replace the original horn bracket with the smaller bracket provided.



- 4) Fit the original rubber rear tank mounts to the new tank.



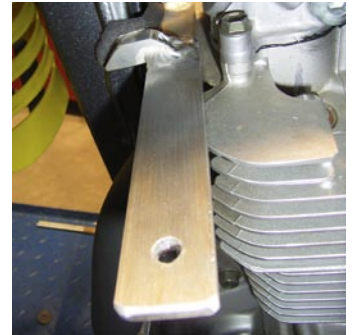
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## SUZUKI DR650 CONTINUED

5) Close off the vacuum line that ran to the original fuel tap, using a plug or cable tie.



6) Install the crossbrace, coming in from the left hand side. This is a little fiddly!



7) Fit the new tank and secure it with the rubber mounts at the rear rear, using the two original mounting bolts.

8) Position the left hand fuel lines as shown.



9) Position the right hand fuel lines as shown.



10) Secure the fuel line to the brake fluid reservoir, using a cable tie.



11) Use the two bolts provided to secure the crossbrace. Be sure to have a rubber washer on both sides of the crossbrace as shown. Avoid using thread retaining compounds, but lock wire the bolts if you feel the need.



12) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and CHECK THE ENTIRE SYSTEM FOR LEAKS!